

## Processing options



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## General information

Methods of processing: mechanical and manual

Selection criteria for specific processing methods:

material type, material thickness, quantities, desired geometry of the work pieces

Safety instructions during processing:

Before mechanical processing, please check the possibilities with the equipment manufacturer!

Please pay attention to proper lubrication during processing! Please observe the safety regulations (goggles, work gloves)!

Cut / topiary	PURASYS vibrafoam <b>SD</b>	PURASYS <b>vibra</b> dyn <b>S</b>	
Waterjet cutting (2D and 3D)	x	х	
Punching	х	х	
Cutting by circular blade	X	x	
Adjusting the material thickness	PURASYS <b>vibra</b> foam <b>SD</b>	PURASYS <b>vibra</b> dyn <b>S</b>	
Reducing thickness by splitting	х	х	
Increasing thickness by bonding (PUR adhesive)[1]	x	x	
Increasing thickness by bonding (PUR adhesive)[1]	х	Х	

Mechanical processing	PURASYS vibrafoam SD	PURASYS <b>vibra</b> dyn <b>S</b>
Drilling	Х	Х
Milling	х	х
Grinding	х	Х
Sawing	X	х

Other processing possibilities	PURASYS <b>vibra</b> foam <b>SD</b>	PURASYS <b>vibra</b> dyn <b>S</b>
self-adhesive mats and stripes	х	х
Printing on surface	x	х
Theme embossing (e.g. logo) in the fabrication	Х	X

Manual processing	PURASYS <b>vibra</b> foam <b>SD</b>	PURASYS <b>vibra</b> dyn <b>S</b>
Cutting with a carpet knife <sup>[2]</sup>	Х	x
Cutting with pendulum action iigsaw <sup>[3]</sup>	Y	Y

- (1) Bonding is possible with mono- or bi-component PUR-adhesive. Please note our adhesive recommendation.
- (2) When the material density increases, the stability requirements of the knife will also increase. Please wear work gloves to avoid injury!
- (3) Secure material to be cut against slipping! We recommend using blades for cutting plastics. Wear goggles when cutting!

All information and data is based on our current knowledge. The data are subject to typical manufacturing tolerances and are not guaranteed. We reserve the right to amend the data.